INSTRUCTION MANUAL

SKS M 7.62×39 MM RIFLE

READ CAREFULLY BEFORE USING THIS FIREARM

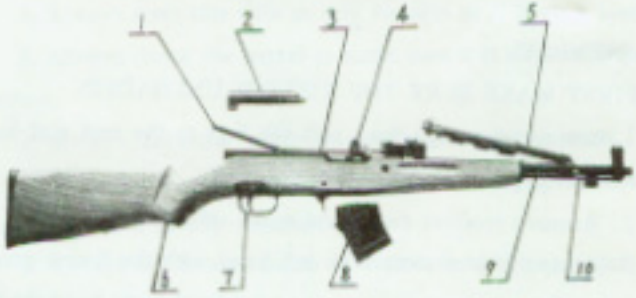
The Norinco SKS M 7.62×39MM rifle operates semiautomatically. The rifle is fitted with a sporting buttstock and a five-round detachable-magazine.

SPECIFICATION:

Caliber	7.62x39mm
Muzzle Velocity	710m/s
Sighting Range	1000m
Barrel Length	420mm
Overall Length	960mm
Weight	3.5kg
Magazine Capacity	5rounds

MAIN PARTS AND ACCESSORIES:

The rifle consists of the following assemblies: Barrel, receiver and receiver cover, bolt, trigger mechanism, recoil spring, gas cylinder tube with handguard, magazine and stock (see Fig. 1).



1. recoil spring; 2. receiver cover; 3. receiver; 4. bolt; 5. gas cylinder tube with handguard; 6. stock; 7. trigger mechanism 8. magazine. 9. barrel; 10. cleaning rod

ACCESSORIES INCLUDE:

Cleaning rod head, brush, drift, oil can, accessory tube (Fig 2).

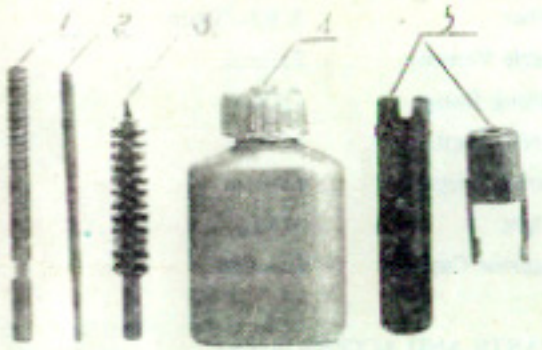


Fig. 2

1. cleaning rod head ; 2. drift; 3. brush; 4. oil can; 5. accessory tube

DISASSEMBLY:

FIRST MAKE SURE THE RIFLE IS UNLOADED.

1. Remove the magazine, pull the bolt to the rear and look into the chamber to make sure it is unloaded.

2. Remove receiver cover and recoil spring.

Hold hand grip of stock with left hand with the thumb pressing against the end of receiver cover, rotate with right hand the receiver cover pin tab upward and pull the pin out as far as possible and take off the cover and recoil spring assembly.

3. Remove the recoil spring and spring guide from the bolt assembly.

4. Remove the bolt assembly by grasping the bolt handle and pulling this part back to the rear and out of the receiver. With the thumb and forefinger, lift the bolt out of the receiver.

5. To remove the gas piston guide tube assembly, place the point of a punch or a cartridge in the hole of the gas tube assembly lever on the right side of the rear sight base and carefully pry this part up until it reaches the end of its motion. Grasp the rear of the upper handguard and work the gas piston guide tube/upper handguard assembly up and off the barrel. Remove the gas piston out of the tube .

REASSEMBLY:

To reassemble the rifle simply reverse the disassembly sequence.

WARNINGS:

1. Always treat this rifle or any firearm as if it were loaded.

2. Always check the barrel to make sure it is clear of any obstruction.

3. Always leave the safety on until you intend to shoot .

4. Always wear ear protection and shooting glasses when shooting the rifle or any firearm.

5. Always use factory made ammunition of the type and caliber designed for this rifle.

6. Never point this rifle or any firearm loaded or unloded at anything you do not intend to shoot.

7. Never start shooting this rifle or any firearm unless you are absolutely sure of your target and what lies beyond your target .

8. Never cross a fence , jump a ditch , climb a tree or hand this rifle or any firearm to anyone in a loaded condition.

9. Never leave this rifle or any firearm unattended . Keep this rifle or any firearm separated from ammunition, out of reach of children, and in a locked storage container.

10. Never allow your firearm to be used by anyone who does not know its operation and safety requirements.